



Industrial Solid State Relay

ESR Enhanced single-phase version with AC or DC input

ETR Enhanced three-phase version with AC or DC input

ESR-T Enhanced single-phase version with TRIAC and DC
input

ESR
ETR

PRELIMINARY



TECHNICAL NOTES

often, electrical equipment connected an industrial power lines (e.g. electric motor with brushes) generate electric noise and spikes.

A spike is an over voltage impulse with a high rate of rise so that it may exceed the SCR blocking voltage or the SCR voltage speed (dV/dt). In both cases the SCR will be damaged.

Snubbers

All SSR produced by ERO are equipped with an internal RC network (snubber) that helps in the slow down response of dV/dt transient voltage. It deals effectively with two aspects of a voltage transient: not only does the network slow down the rate of rise as mentioned above on the output of the SCR and drive circuits, but it also limits the amplitude to which it can rise to. In the latter case, however, the protection is somewhat limited. In this event, a suppressor with a specific clamp voltage is suggested.

Clamping device

This is a technique which is adding a clamping device, across the SSR terminals, that will absorb the transient energy above a predetermined level. Over the years, the need for this type of devices to provide sustained voltage clipping has been filled by: spark gaps unit, selenium, gas-discharge devices and other devices called commonly metal oxide varistors (MOVs). In all cases the activation voltage of the clamping device must be higher than the power line voltage but lower than the blocking voltage of the SCR.

The clamping devices can be divided in two families:

- FIRST- Suppression devices like spark gaps. When activated, its impedance will drop to a very low value thus transferring the transient to the load as if the SSR has turned ON. These devices are generally quite expensive.
- Second - Suppression devices like MOVs which will conduct only at the predetermined level and above, thereby sharing the transient with the load (which is the more popular approach). These devices are rated for a pre-determined energy level and when this energy has been reached, the unit will no longer work. Unfortunately, it is quite difficult to estimate the quantity of spikes and the energy of each spike than can be present on an industrial power line so it is advisable to replace all MOVs periodically.

Fuse

Mechanical circuit breakers are generally too slow to prevent damage to semiconductor device.

Standard cartridge fuses are also too slow to protect semiconductors when operating close to their maximum rating.

Semiconductor fuses instead, are capable to provide extremely fast opening, while restricting let-through current far below the available fault current that could destroy the semiconductor.

In order to coordinate the fuse rating with those of the SSR, the SSR data sheets generally use similar terms for fusing, such as I^2t , a common expression in defining fuse performance,

- For fuses, I^2t is the measure of the let-through energy in terms of current versus time (i.e. the RMS current flow from the beginning of the fault condition to the opening of the fuse).
- For SCR, I^2t is the maximum non-repetitive pulse current acceptable for the semiconductor.

Selecting a fuse, verify the following conditions:

- the fuse voltage rating must be **higher** than the power line voltage.
- the fuse current rating must be **higher** than the SSR current rating but it must be **close to it**.
- the I^2t of the fuse must be **quite lower** than the I^2t of the SSR. The lower is the I^2t of the fuse, the higher will be the protection given to the SCR.

ESR / ETR



ESR - Enhanced single-phase version with DC input

General specifications:

Command type:	time proportioning.
Rated control voltage:	OFF state = 0 to 2 V DC ON state = 4.5 to 35 V DC
Input type:	Constant current (15 mA).
Switching type:	zero crossing.
Load type:	resistive (min $\cos\phi = 0.9$).
Min. holding current:	150 mA RMS.
Leakage current:	20 mA eff @ 600 V c.a.
Min. latching voltage:	40 V
Voltage drop on thyristors:	1.4 V.
Insulation:	- between power circuit and earth: 2500 V RMS for 1 minute. - between command and power circuits: 3500 V RMS for 1 minute. - between command and earth: 1800 V RMS for 1 minute.
Insulation resistance:	> 100 M Ω at 500 V DC.
Operational temperature:	from 0 to 40 °C (from 32 to 104 °F).
Humidity:	from 20 % to 85 % RH non condensing.
Storage temperature:	from - 20 to + 70 °C (-4 to 158°F)
Protection:	IP 20.
Approvals:	UL and cUL pending.

For other details see TABLE 1

ETR - Enhanced three-phase version with DC input

General specifications:

Command type:	time proportioning.
Rated control voltage:	OFF state = 0 to 4 V DC ON state = 9 to 35 V DC
Input type:	Constant current (15 mA).
Switching type:	zero crossing.
Load type:	resistive (min $\cos\phi = 0.9$).
Min. holding current:	150 mA RMS.
Leakage current:	20 mA eff. @ 600 V c.a.
Min. latching voltage:	40 V
Voltage drop on SCR:	1.4 V.
Insulation:	- between power circuit and earth: 2500 V RMS for 1 minute. - between command and power circuits: 3500 V RMS for 1 minute. - between command and earth: 1800 V RMS for 1 minute.
Insulation resistance:	> 100 M Ω at 500 V DC.
Operational temperature:	from 0 to 40 °C (from 32 to 104 °F).
Humidity:	from 20 % to 85 % RH non condensing.
Storage temperature:	from - 20 to + 70 °C (-4 to 158°F)
Protection:	IP 20.
Approvals:	UL and cUL pending.

For other details see TABLE 1

TABLE 1

	MODEL	ESR-ETR	ESR-ETR	ESR-ETR	ESR	ESR-ETR	ESR-ETR	ESR-ETR	ESR
	Amp. - V	Amp. - V	Amp. - V	Amp. - V	Amp. - V	Amp. - V	Amp. - V	Amp. - V	Amp. - V
	25 - 400	40 - 400	60 - 400	80 - 400	25 - 600	40 - 600	60 - 600	80 - 600	
Nominal voltage (max +10%)	400 V	400 V	400 V	400 V	600 V	600 V	600 V	600 V	600 V
Nominal current(@ 40°C)	25 A	40 A	60 A	80 A	25 A	40 A	60 A	80 A	80 A
Non-rep. surge current	380 A	900 A	1350 A	1350 A	380 A	900 A	1350 A	1350 A	1350 A
I ² t for fusing (10 ms)	720	4000	9100	9100	720	4000	9100	9100	9100
Non-rep. peak voltage	1300 V	1300 V	1300 V	1300 V	1700 V	1700 V	1700 V	1700 V	1700 V
$\Delta V/\Delta t$	1000 V/ μ s	1000 V/ μ s	1000 V/ μ s	1000 V/ μ s	1000 V/ μ s	1000 V/ μ s	1000 V/ μ s	1000 V/ μ s	1000 V/ μ s
PRV	1200 V	1200 V	1200 V	1200 V	1600 V	1600 V	1600 V	1600 V	1600 V
ESR - Power dissipation ($I = I_{nom}$)	35 W	56 W	84 W	112 W	35 W	56 W	84 W	112 W	112 W
ETR - Power dissipation ($I = I_{nom}$)	70 W	112 W	168 W	--	70 W	112 W	168 W	--	--
ESR - Weight	630 g	900 g	1400 g	2000 g	630 g	900 g	1400 g	2000 g	2000 g
ETR - Weight	1800 g	1950 g	1950 g	--	1800 g	1950 g	1950 g	--	--

ESR T - ETR AC



ESR T - Enhanced single-phase version with TRIAC and DC input

General specifications:

Command type:	time proportioning.
Rated control voltage:	OFF state = 0 to 2 V DC ON state = 4.5 to 35 V DC
Input type:	Constant current (15 mA).
Switching type:	zero crossing.
Load type:	resistive (min $\cos\phi = 0.9$).
Min. holding current:	150 mA RMS.
Leakage current:	max 20 mA RMS @ 250 V AC.
Min. latching voltage:	20 V
Voltage drop on triac:	1.8 V.
Insulation:	- between power circuit and earth: 2500 V RMS for 1 minute. - between command and power circuits: 3500 V RMS for 1 minute. - between command and earth: 1800 V RMS for 1 minute.
Insulation resistance:	> 100 M Ω at 500 V DC.
Operational temperature:	from 0 to 40 °C (from 32 to 104 °F).
Humidity:	from 20 % to 85 % RH non condensing.
Storage temperature:	from - 20 to + 70 °C (-4 to 158°F)
Protection:	IP 20.
Approval:	UL and cUL pending.

For other details see TABLE 2

ETR AC - Enhanced three-phase version with AC input

General specifications:

Command type:	time proportioning.
Rated control voltage:	- for 240 VAC models: OFF state = 0 to 10 V AC ON state = 100 to 240 V AC - for 24 VAC models: OFF state = 0 to 4 V AC. ON state = 24 V AC ($\pm 15\%$).
Input type:	Constant current (15 mA).
Switching type:	zero crossing.
Load type:	resistive (min $\cos\phi = 0.9$).
Min. holding current:	150 mA RMS
Leakage current:	max 20 mA RMS @ 600 V AC.
Min. latching voltage:	40 V
Voltage drop on SCR:	1.4 V.
Insulation:	- between power circuit and earth: 2500 V RMS for 1 minute. - between command and power circuits: 3500 V RMS for 1 minute. - between command and earth: 1800 V RMS for 1 minute.
Insulation resistance:	> 100 M Ω at 500 V DC.
Operational temperature:	from 0 to 40 °C (from 32 to 104 °F).
Humidity:	from 20 % to 85 % RH non condensing.
Storage temperature:	from - 20 to + 70 °C (-4 to 158°F)
Protection:	IP 20.
Approval:	UL and cUL pending.

For other details see TABLE 2

TABLE 2

	MODEL								
	ESR T Amp. - V 12 - 240	ESR T Amp. - V 18 - 240	ETR AC Amp. - V 25 - 400	ETR AC Amp. - V 40 - 400	ETR AC Amp. - V 60 - 400	ETR AC Amp. - V 25 - 600	ETR AC Amp. - V 40 - 600	ETR AC Amp. - V 60 - 600	
Nominal voltage (max +10%)	240 V	240 V	400 V	400 V	400 V	600 V	600 V	600 V	
Nominal current(@ 40°C)	12 A	18 A	25 A	40 A	60 A	25 A	40 A	60 A	
Non-rep. surge current	160 A	208 A	380 A	900 A	1350 A	380 A	900 A	1350 A	
I ² t for fusing (10 ms)	128	259	720	4000	9100	720	4000	9100	
Non-rep. peak voltage	900 V	900 V	1300 V	1300 V	1300 V	1700 V	1700 V	1700 V	
$\Delta V/\Delta t$	250 V/ μ s	250 V/ μ s	1000 V/ μ s	1000 V/ μ s	1000 V/ μ s	1000 V/ μ s	1000 V/ μ s	1000 V/ μ s	
PRV	800 V	800 V	1200 V	1200 V	1200 V	1600 V	1600 V	1600 V	
Power dissipation (I = I _{nom})	18 W	27 W	70 W	112 W	168 W	70 W	112 W	168 W	
Weight	510 g	510 g	1800 g	1950 g	1950 g	1800 g	1950 g	1950 g	

ESR AC

ESR AC - Enhanced single-phase version with AC input

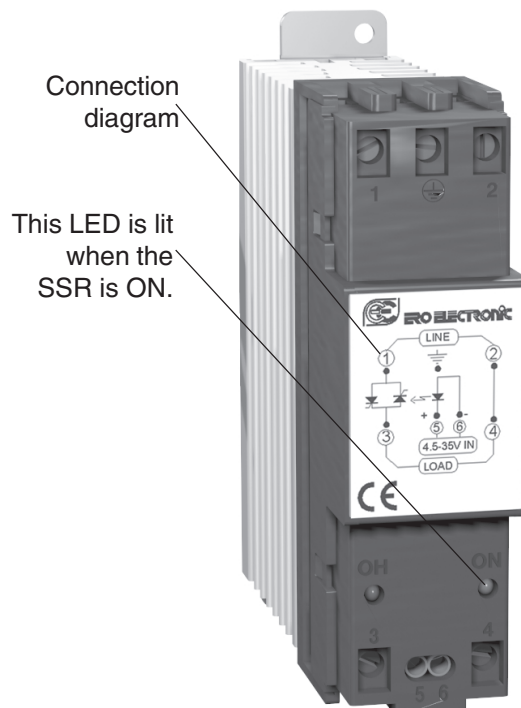
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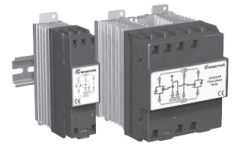
Command type:	time proportioning.
Rated control voltage:	- for 240 VAC models: OFF state = 0 to 10 V AC ON state = 100 to 240 V AC - for 24 VAC models: OFF state = 0 to 4 V AC. ON state = 24 V AC ($\pm 15\%$).
Input type:	Constant current (15 mA).
Switching type:	zero crossing.
Load type:	resistive (min $\cos\phi = 0.9$).
Min. holding current:	150 mA RMS
Leakage current:	20 mA RMS @ 600 V AC.
Min. latching voltage:	40 V
Voltage drop on thyristors:	1.4 V.
Insulation:	- between power circuit and earth: 2500 V RMS for 1 minute. - between command and power circuits: 3500 V RMS for 1 minute. - between command and earth: 1800 V RMS for 1 minute.
Insulation resistance:	> 100 M Ω at 500 V DC.
Operational temperature:	from 0 to 40 °C (from 32 to 104 °F).
Humidity:	from 20 % to 85 % RH non condensing.
Storage temperature:	from - 20 to + 70 °C (-4 to 158°F)
Protection:	IP 20.
Approvals:	UL and cUL pending.

For other details see TABLE 3

TABLE 3

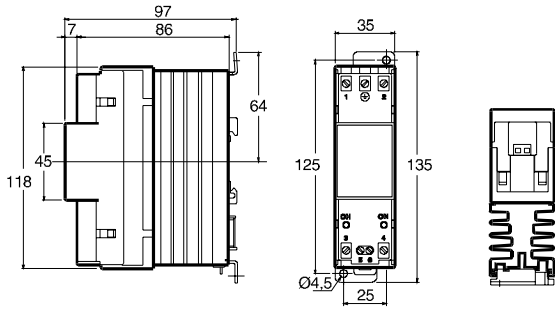
MODEL	ESR AC	ESR AC	ESR AC	ESR AC	ESR AC	ESR AC	ESR AC	ESR AC
	Amp. - V	Amp. - V	Amp. - V	Amp. - V	Amp. - V	Amp. - V	Amp. - V	Amp. - V
	25 - 400	40 - 400	60 - 400	80 - 400	25 - 600	40 - 600	60 - 600	80 - 600
Nominal voltage (max +10%)	400 V	400 V	400 V	400 V	600 V	600 V	600 V	600 V
Nominal current(@ 40°C)	25 A	40 A	60 A	80 A	25 A	40 A	60 A	80 A
Non-rep. surge current	380 A	900 A	1350 A	1350 A	380 A	900 A	1350 A	1350 A
I ² t for fusing (10 ms)	720	4000	9100	9100	720	4000	9100	9100
Non-rep. peak voltage	1300 V	1300 V	1300 V	1300 V	1700 V	1700 V	1700 V	1700 V
$\Delta V/\Delta t$	1000 V/ μ s	1000 V/ μ s	1000 V/ μ s	1000 V/ μ s	1000 V/ μ s	1000 V/ μ s	1000 V/ μ s	1000 V/ μ s
PRV	1200 V	1200 V	1200 V	1200 V	1600 V	1600 V	1600 V	1600 V
Power dissipation ($I = I_{nom}$)	35 W	56 W	84 W	112 W	35 W	56 W	84 W	112 W
Weight	630 g	900 g	1400 g	2000 g	630 g	900 g	1400 g	2000 g



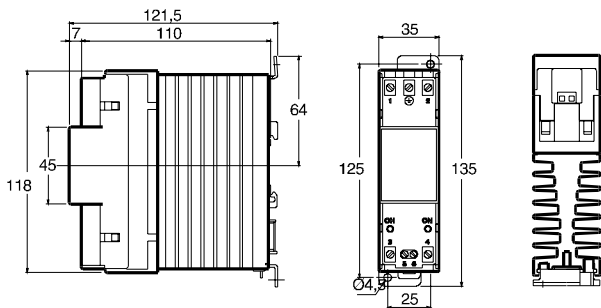


Dimensions

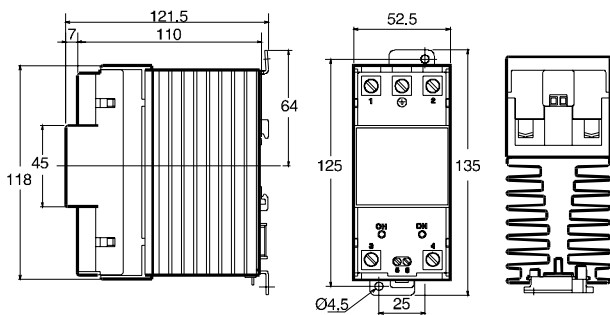
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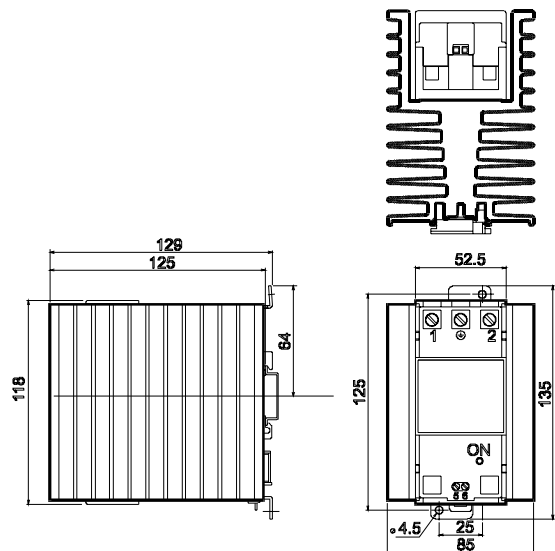
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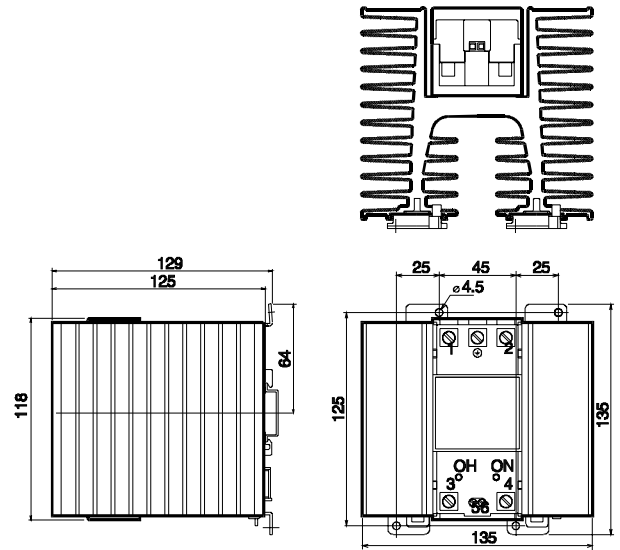
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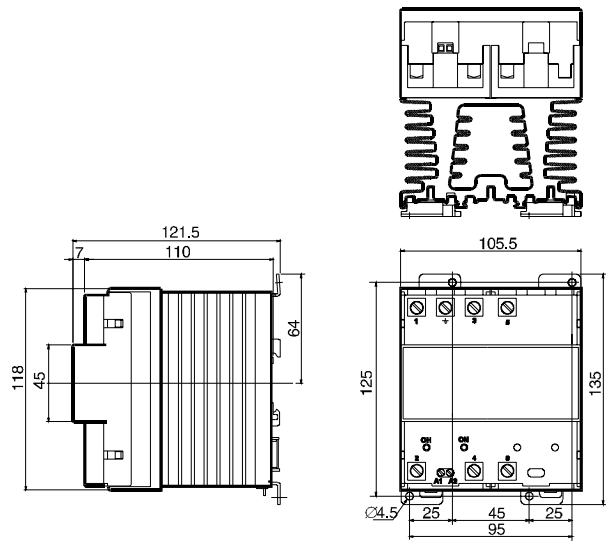
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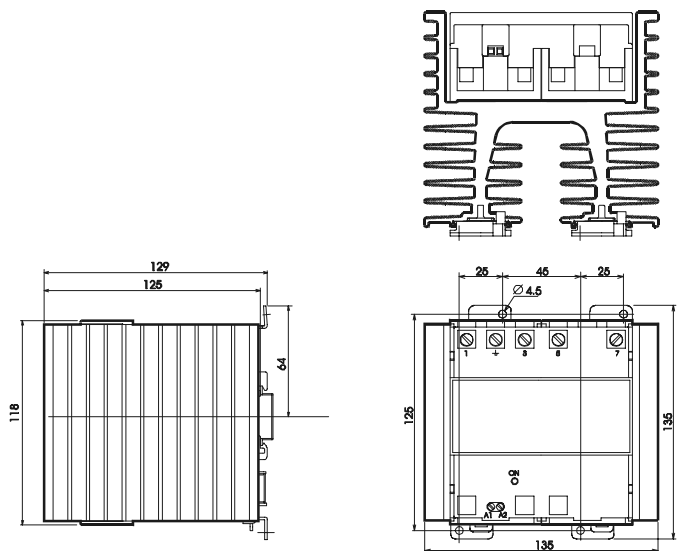
ESR 80 A



ETR 25 A



ETR 40/60 A





HOW TO ORDER

MODEL

ESR T = SSR with TRIAC

NOMINAL CURRENT

12 = 12 A
18 = 18 A

NOMINAL VOLTAGE

240 = 240 V RMS

OPTION

0 = No option

ESRT 240 0 00

MODEL

ESR = Single-phase with DC input

NOMINAL CURRENT

025 = 25 A
040 = 40 A
060 = 60 A
080 = 80 A

NOMINAL VOLTAGE

400 = 400 V RMS
600 = 600 V RMS

OPTION

0 = No option

ESR 00

MODEL

ETR = Tree-phase with DC input

NOMINAL CURRENT

025 = 2 x 25 A
040 = 2 x 40 A
060 = 2 x 60 A

NOMINAL VOLTAGE

400 = 400 V RMS
600 = 600 V RMS

OPTION

0 = No option

ETR 0 00

MODEL

ESRAC = Single-phase with AC input

NOMINAL CURRENT

25 = 25 A
40 = 40 A
60 = 60 A
80 = 80 A

NOMINAL VOLTAGE

40 = 400 V RMS
60 = 600 V RMS

RATED CONTROL VOLTAGE

1 = 100 - 240 V AC
2 = 24 V AC

ESRAC 00

MODELLO

ETRAC = Tree-phase with AC input.

NOMINAL CURRENT

25 = 2 x 25 A
40 = 2 x 40 A
60 = 2 x 60 A

NOMINAL VOLTAGE

40 = 400 V eff.
60 = 600 V eff.

RATED CONTROL VOLTAGE

1 = 100 - 240 V AC
2 = 24 V AC

ETRAC 00

Solid state relay



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